

HOT MELT ADHESIVE STICKS



DESCRIPTION:

Hot Melt Adhesives Sticks applied with a special electric gun for very quick applications on all the types of tiles.

FIELDS OF APPLICATION:

Typical applications of the adhesive include preparing boards for ceramic samples, showroom scenery glued onto plasterboard and wood composites.

INSTRUCTIONS FOR USE:



Wear adequate protection, such as gloves and goggles, when manipulating the melted product. Avoid contact with the skin and eyes. Avoid breathing the fumes and vapors.

Load the gun inserting the stick into the special hole at the rear, connect the gun to the power supply and wait for it to heat up. The parts to be glued must be free of dust, grease and humidity.

Rapidly spread the adhesive in small isolated spots using quantities sufficient to positively guarantee contact with the object to be glued. Immediately affix the object before the adhesive hardens (in less than 20 seconds).

In almost all applications using the sticks, it's advisable to supplement the bond obtained by the sticks using products such as silicones, epoxy glues, paste adhesives, etc. which in the long term guarantee a stronger seal but are slower to set. In this case it's necessary to first apply the slow setting products and





then the hot-melt sticks in different locations.

WARNING:

It's important that the stick be completely melted before gluing in order to obtain good results. For this purpose, prepare two guns in order to alternate reloading when operating under conditions of continuous use. If the stick is to be the only adhesive used for gluing, be careful to prevent the exposure of the glued parts to frost or to high humidity.

Generally, gluing with the sticks can be considered permanent when noticeable weakening of the seal is

not perceived after two weeks. If, however, the seal does weaken, supplementing the hot-melt adhesives with other types of adhesives (silicones, adhesive pastes, cement and epoxy adhesives, etc.) will be necessary.

PACKAGING AND SHELF LIFE:

The **Hot Melt Adhesives Sticks** are packaged in 5 kg cardboard boxes and have an unlimited shelf life if kept in dry surroundings at a temperature between + 5° C and + 45° C.

PRODUCT TECHNICAL DATA

COLOUR	TRANSPARENT PALE YELLOW
ODOUR	SLIGHT ODOUR ONLY DURING UTILIZATION
FUSION TEMPERATURE	180°C / 200°C
OPEN TIME	20 SECONDS
SETTING TIME	7 SECONDS
SOFTENING TEMPERATURE	88°C
DURATION	24 MONTHS

PLEASE NOTE: The data and information contained herein are dictated by our best results, and are purely indicative and must be verified by the user of the product who assumes complete responsibility for its use.